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Control definition: Machine Group-1-C:\McamX4\CNC_MACHINES\MILL DEFAULT MM.MMD				
Existing definitions Co	ntrol type: Mill	Manufacturer:	Generic Default	
Post processors: C:V	McamX4\mill\Posts\MPFAN.PST	Description:	Generic Default	
Control topics: Tolerances Communications Files NC Dialog NC Output Misc. Int/Real Values Work System Tool Linear	Check to enable canned drill cycle: Simple drill - no peck Peck drill - full retract Chip break - incremental retract Tapping - feed in, reverse spindle - f Boring #1 - feed out Boring #2 - stop spindle - rapid out Misc #1 drill - uses simple drill	feed out		



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